



FRONT ENTRY DOORS

AP series

YOUR HOME

DESERVES MORE





ECO-HOME with Aluprof

Front entry doors; aren't they one of the most important parts of our home? They protect us from the cold, the rain, and the burglars, to mention just a few examples. Doors also keeps us away from street noise. But how do you make the right choice, and buy a door that will meet our expectations and serve us for years?

An issue that requires careful consideration before the purchase is the heat transfer coefficient (U). The lower its value, the more heat will stay with us inside. Aluprof offers **panelled doors with the U_g coefficient of $0.50 \text{ W/(m}^2\text{K)}$.**

When choosing our door, let's not forget to check out their water resistance. It's the water resistance of the door that will keep the driving rain outside in times of strong winds and heavy rain. The higher the class, the better the door protects our home. **Aluprof offers panelled doors rated 7A.**

Infill panels are included in door leaves based on the MB-86 system, and come in a variety of colours and structures. The elements can be milled, decorated with applications or made of insulated glass. **Panelled doors can be fabricated very large and high – up to 1.40 m (W) and almost 2.60 m (H).** If, therefore, we dream of an impressive front entrance, this will be the perfect choice. But above all, the door should fit to the style of your home. If our interiors are the traditional ones, we should opt for a leaf with glass panels or wooden-like veneer. Lovers of modern interior can choose among RAL colours, think shade of graphite.

Let's take some time and choose a door with which we will create a beautiful entrance that will enchant our guests and will make us feel like we were in a safe haven.

MB-104 Passive

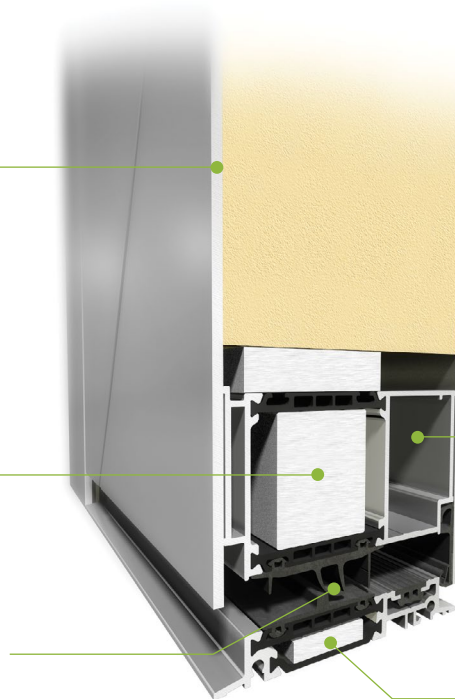
U_D from 0,50 W/m²K

Panelled door uses MB-104 Passive-based thermally insulated aluminium profiles – the most technologically advanced door system offered by ALUPROF. Door leaf profile can be combined with special infills that are flushed with the frame. The system is dedicated to passive and energy-efficient buildings.

Aesthetically pleasing, decorative panels are available in many variants, RAL and woodgrain colours

Construction variants: SI, SI+ & AERO

Central gaskets around the leaf and the frame are to seal, cover, and increase the thermal insulation performance of the door



Expansion joint profiles

95 mm wide doorsill - frame and doorsill are equally wide

Technical details:

Frame depth	95 mm
Leaf depth	95 mm
Infill panel thickness	up to 95 mm
Maximum dimensions of the leaf	(HxL) L up to 1400 mm, H up to 2600 mm

Technical parameters:

Air permeability	Class 3, PN-EN 12207:2001
Water tightness	Class 7A (300 Pa), PN-EN 12208:2001
Wind load resistance	Class C4/B5, PN-EN 12210:2001
Thermal insulation	U_D from 0,50 W/m ² K

MB-86

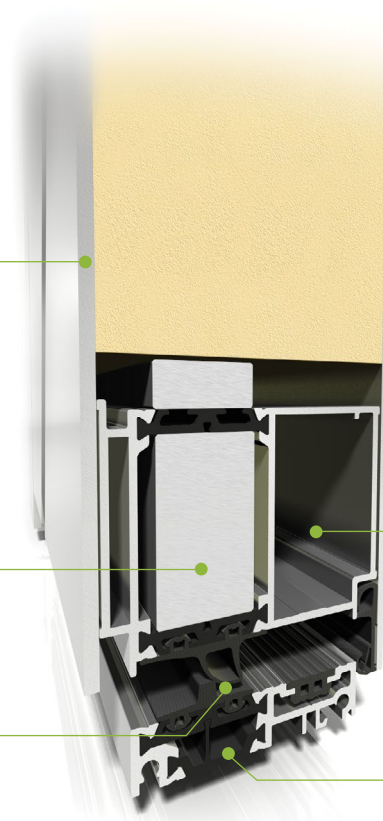
U_D from 0.66 W/m²K

An issue that requires careful consideration before the purchase, is the heat transfer coefficient (U). The lower its value, the more heat will stay with us inside. Aluprof offers Panelled Door system with the U coefficient of 0.66 W/(m²K).

Aesthetically pleasing, decorative panels are available in various designs and colours

They come in four versions: ST, SI, SI + and AERO for a very good thermal performance

Weather strips provide high water tightness and air permeability, bringing comfort and money savings



Technical details:

Frame depth	77 mm
Leaf depth	77 mm
Infill panel thickness	44 and 77 mm
Maximum dimensions of the leaf	(H x L) L up to 1400 mm, H up to 2600 mm

Technical parameters:

Air permeability	Class 3, PN-EN 12207:2001
Water tightness	Class 6A (250 Pa), PN-EN 12208:2001
Wind load resistance	Class C5/B5, PN-EN 12210:2001
Thermal insulation	U_D from 0.66 W/m ² K

Rigid and durable aluminium profiles allow to fabricate of large-dimensioned doors

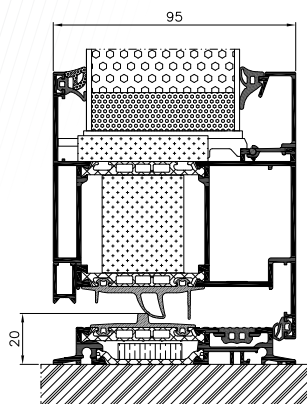
Available solutions with or without doorsill

BASIC



Insert panels

- Triple glazing units
 U_g 0.5 W/m²K or U_g 0.7 W/m²K
- Panel thickness from 44 to 72 mm
- Thermal transmittance for MB-86 doors
 U_D from 0.9 W/m²K and for
MB-104 doors U_D from 0.61 W/m²K
- Four construction variants: ST, SI, SI+ & Aero

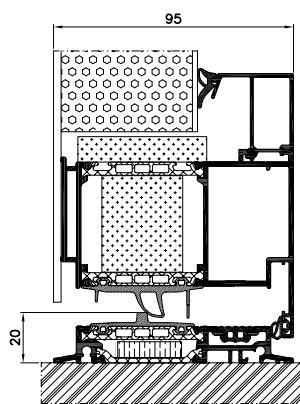


CLASSIC



Flushed on one side

- Triple glazing units
 U_g 0.5 W/m²K or U_g 0.7 W/m²K
- Panel thicknesses from 44 to 85 mm
- Thermal transmittance for MB-86 doors
 U_D from 0.9 W/m²K and for
MB-104 doors U_D from 0.53 W/m²K
- Four construction variants: ST, SI, SI+ & Aero

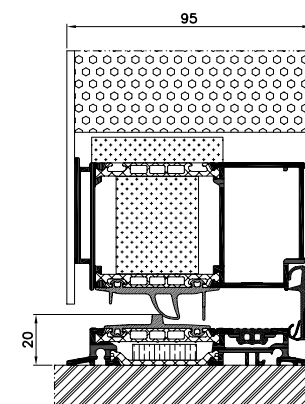


EXCLUSIVE



Flushed on both sides

- Triple glazing units U_g 0.5 W/m²K or U_g 0.7 W/m²K
- 77 mm thick panel (MB-86)
and 95 mm (MB-104 Passive)
- Thermal transmittance for MB-86 doors
 U_D from 0.66 W/m²K and for
MB-104 doors U_D from 0.50 W/m²K
- Four construction variants: ST, SI, SI+ & Aero



All available models can be inserted into the profiles or glued on one or both sides.



AP01

- AP 60.1600 stainless steel door pull
- Glazing (front): VSG 33.1 thermofloat
- Glazing (center): sandblasted float with transparent stripes
- Glazing (backside) thermofloat with black warm edge spacer
- Alu-Nox placed outside, applied
- Surface: RAL 9016 Traffic White



AP02

- AP 60.1600 stainless steel door pull
- Glazing (front): VSG 33.1 thermofloat
- Glazing (center): sandblasted float with transparent stripes
- Glazing (backside) thermofloat with black warm edge spacer
- Alu-Nox placed outside, recessed/flushed
- Surface: RAL 7016 Anthracite Grey Matt



AP03

- AP 60.1000 stainless steel door pull (front): VSG 33.1
- Glazing (front): VSG 33.1 thermofloat
- Glazing (center): sandblasted glass
- Glazing (backside) thermofloat with black warm edge spacer
- Alu-Nox placed outside, applied
- Surface: RAL 7016 Anthracite Grey Matt



AP04

- AP 60.1400 stainless steel door pull
- Alu-Nox recessed/flushed
- Surface: wood-like paint Winchester/additional charge for woodgrain colours



AP05

- AP 60.1400 stainless steel door pull
- External millings
- Surface: RAL 7016 Anthracite Grey Matt



AP06

- AP 60.1000 stainless steel door pull
- Glazing (front): VSG 33.1 thermofloat
- Glazing (center): sandblasted float with transparent stripes
- Glazing (backside) thermofloat with black warm edge spacer
- External millings
- Surface: RAL 7001 matt



AP07

- AP 40.1400 stainless steel door pull
- Glazing (front): VSG 33.1 thermofloat
- Glazing (center): sandblasted float with transparent border
- Glazing (backside) thermofloat with black warm edge spacer
- External millings
- Surface: RAL 3004 Purple Red Matt



AP08

- AP 60.800 stainless steel door pull
- Glazing (front): VSG 33.1 thermofloat
- Glazing (center): sandblasted float with transparent border
- Glazing (backside) thermofloat with black warm edge spacer
- Surface: RAL 9016 Traffic White



AP09

- AP 60.1400 stainless steel door pull
- Glazing (front): VSG 33.1 thermofloat
- Glazing (center): sandblasted glass with transparent border
- Glazing (backside): thermofloat with black warm edge spacer
- Alu-Nox placed outside, recessed /flushed
- Surface: RAL 7016 Anthracite Grey Matt /WENGE/ additional charge for woodgrain colours



AP10

- AP 60.1600 stainless steel door pull
- Surface: RAL 9006 Silver Aluminium Matt



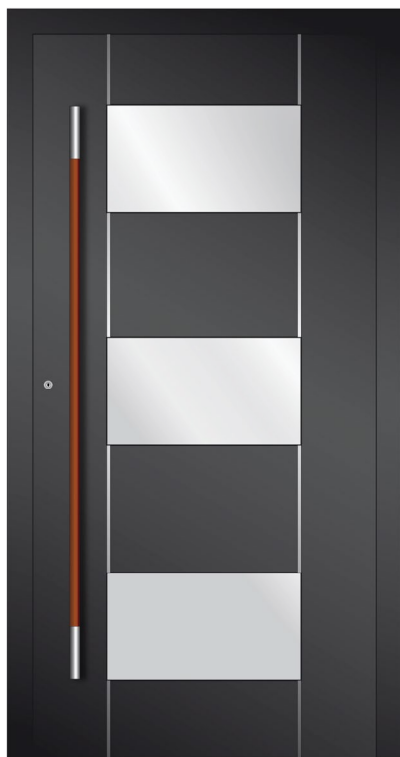
AP11

- AP 60.1600 stainless steel door pull
- Glazing (front): VSG 33.1 thermofloat
- Glazing (center): sandblasted glass with transparent strips
- Glazing (backside): thermofloat with black warm edge spacer
- Alu-Nox placed outside, applied
- Surface: RAL 9007 Grey Matt



AP12

- AP 50.1200 stainless steel door pull
- Glazing (front): VSG 33.1 thermofloat
- Glazing (center): sandblasted glass with transparent border
- Glazing (backside): thermofloat with black warm edge spacer
- Surface: RAL 3004 Purple Red Matt /RAL 9007 Grey Matt



AP13

- AP 210.1600 stainless steel door pull
- Glazing (front): VSG 33.1 thermofloat
- Glazing (center): sandblasted glass
- Glazing (backside) thermofloat with black warm edge spacer
- Alu-Nox placed outside, applied
- Surface: RAL 7016 Anthracite Grey Matt



AP14

- AP 60.1600 stainless steel door pull
- Glazing (front): VSG 33.1 thermofloat
- Glazing (center): sandblasted glass with transparent strips and a black-painted frame
- Glazing (backside) thermofloat with black warm edge spacer
- External millings
- Surface: RAL 9016 Traffic White



AP15

- AP 60.1200 stainless steel door pull
- Glazing (front): VSG 33.1 thermofloat
- Glazing (center): sandblasted glass
- Glazing (backside) thermofloat with black warm edge spacer
- Alu-Nox placed outside
- Surface: RAL 7016 Anthracite Grey Matt



AP16

- AP 60.1600 stainless steel door pull
- Glazing (front): VSG 33.1 thermofloat
- Glazing (center): sandblasted glass
- Glazing (backside) thermofloat with black warm edge spacer
- External millings
- Surface: RAL 7016 Anthracite Grey Matt



AP17

- AP 50.1200 stainless steel door pull
- Glazing (front): VSG 33.1 thermofloat
- Glazing (center): sandblasted glass with transparent strips
- Glazing (backside) thermofloat with black warm edge spacer
- External millings
- Surface: RAL 9016 Traffic White



AP18

- AP 60.800 stainless steel door pull
- Glazing (front): VSG 33.1 thermofloat
- Glazing (center): sandblasted glass with transparent strips
- Glazing (backside) thermofloat with black warm edge spacer
- External millings
- Alu-Nox placed outside, recessed /flushed
- Surface: RAL 7001 Matt



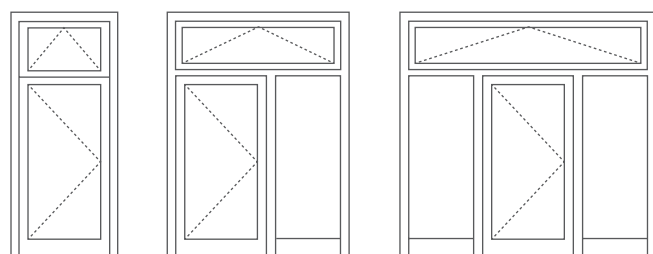
AP19

- AP 60.800 stainless steel door pull
- Glazing (front): VSG 33.1 thermofloat
- Glazing (center): sandblasted glass with transparent strips
- Glazing (backside) thermofloat with black warm edge spacer
- Surface: RAL 9016 Traffic White



AP20

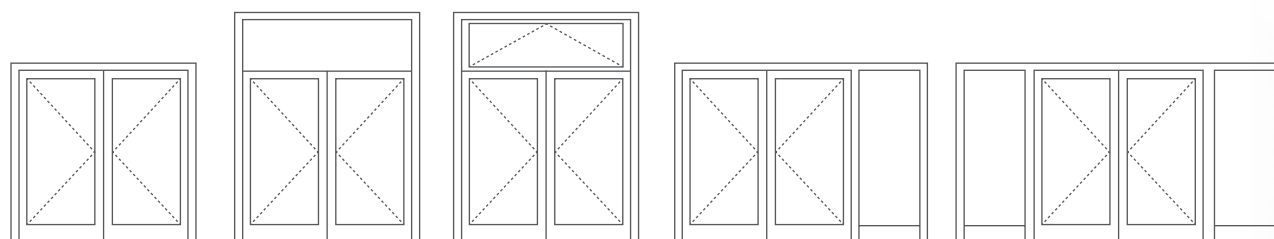
- AP 60.1600 stainless steel door pull
- Glazing (front): VSG 33.1 thermofloat
- Glazing (center): sandblasted glass with transparent strips and transparent decorative spacer
- Glazing (backside) thermofloat with black warm edge spacer
- AP 3400 "Rectangular" protection against scratches Alu-Nox placed outside, flushed
- Surface: RAL 7016 Anthracite Grey Matt



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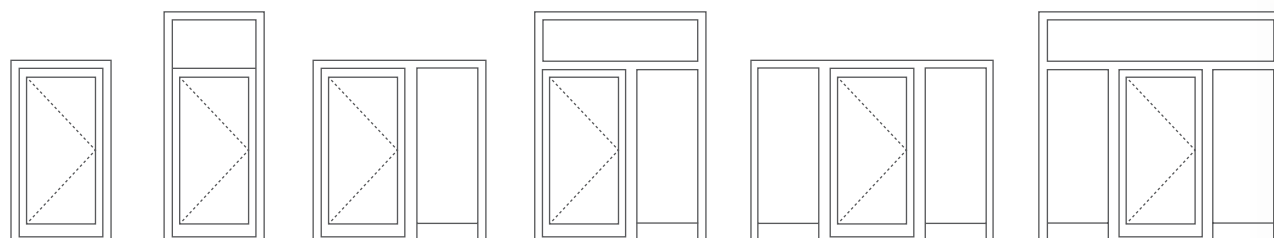
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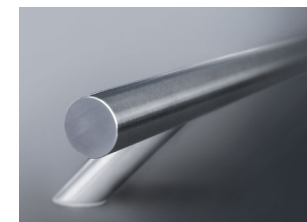
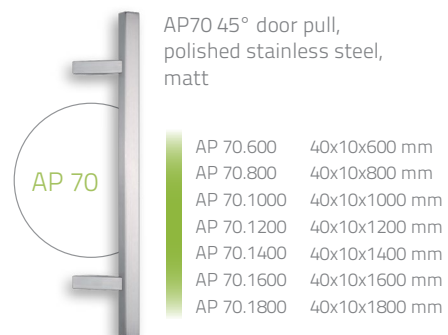
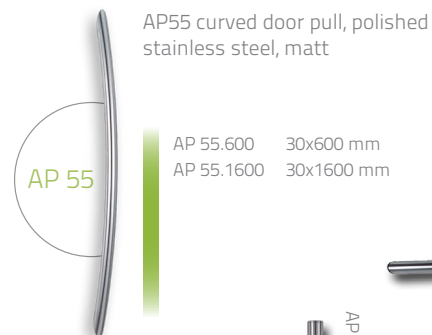
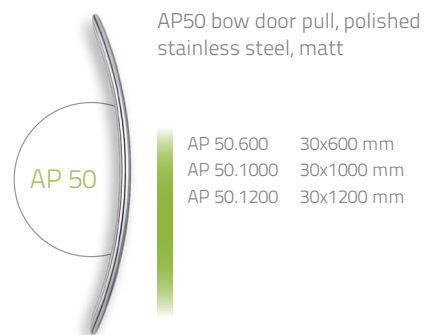
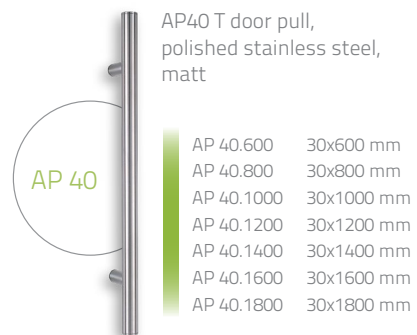
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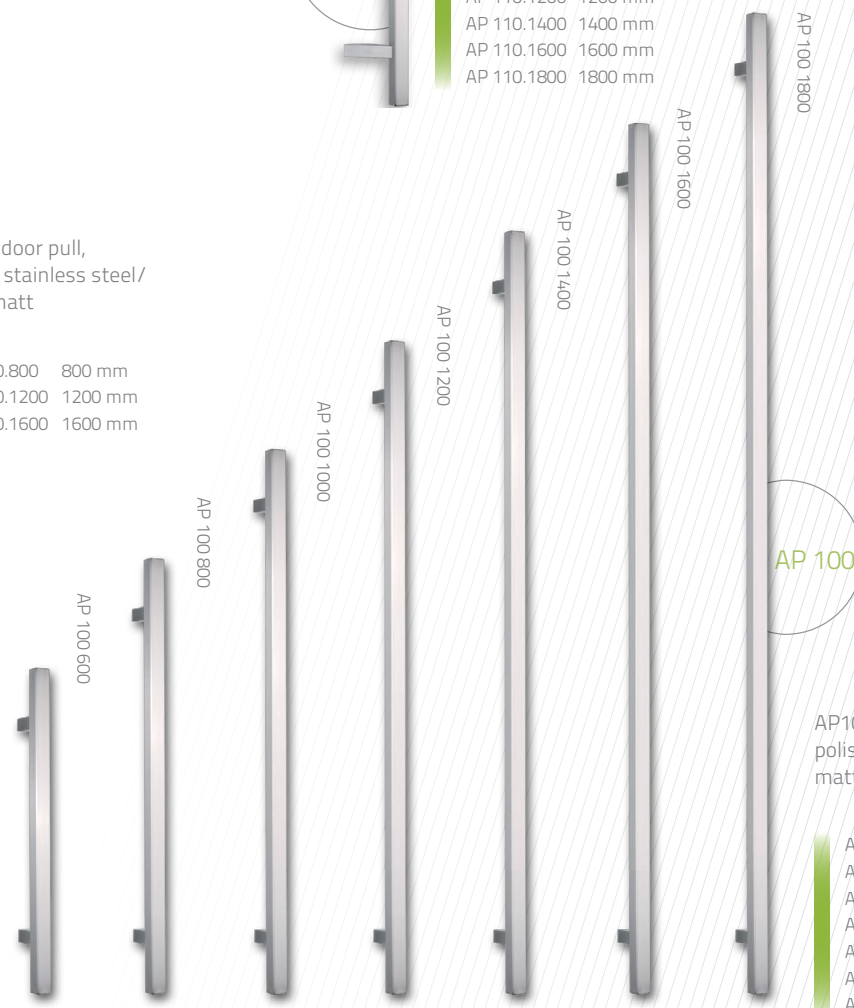
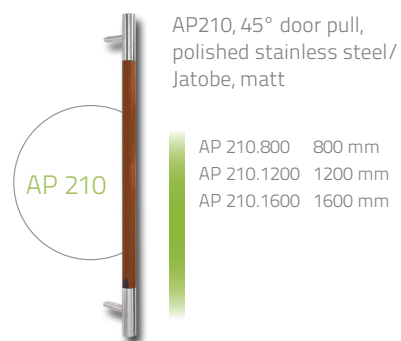
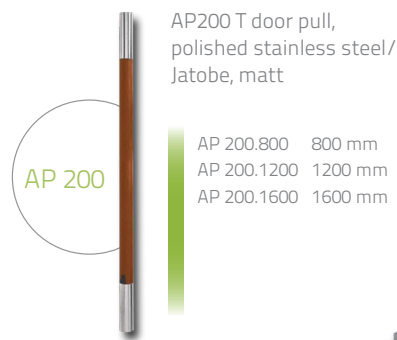
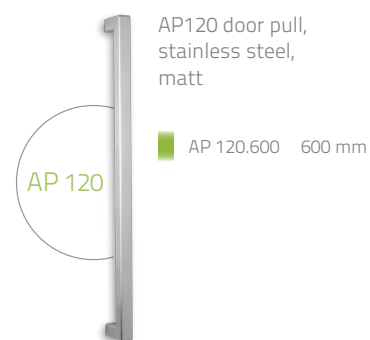
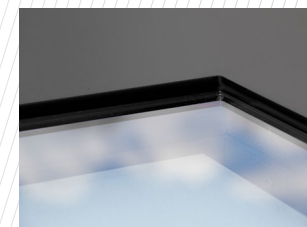
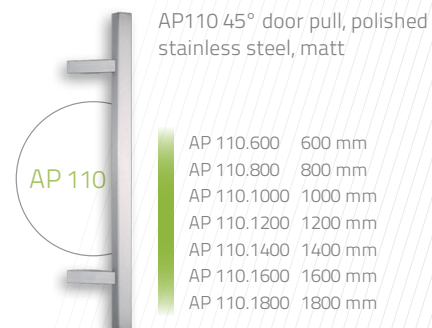
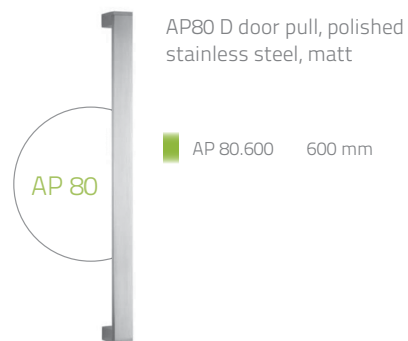
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14







AP100 T door pull, polished stainless steel, matt

AP 100.600	600 mm
AP 100.800	800 mm
AP 100.1000	1000 mm
AP 100.1200	1200 mm
AP 100.1400	1400 mm
AP 100.1600	1600 mm
AP 100.1800	1800 mm

//Ornaments



Master-Point



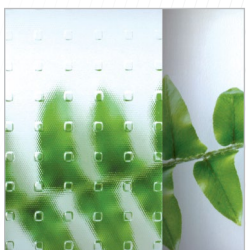
Chinchilla



Satinata



Master-Ligne



Master-Carre

Aluprof offers a wide range of glass with motif, glass made of transparent or ornamental glass in its most popular models

All door models come in variants with sidelight and toplight.

Version 1: glass with motif

Version 2: transparent glass

Version 3: ornamental glass

Sidelights and fixed lights include triple glazing units with warm glass spacers. Sidelights (fixed glazing) can be placed either on one or on both sides of the door assembly. Maximum sidelight width: 1400mm.

Extra ornaments (optional):

"Chinchilla White"

"Master-Point"

"Master-Ligne"

"Satinata"

"Master-Carre White"

//Wood-like coatings

Golden Oak
ADEC D101Rustic Oak
ADEC D210Swamp Oak
ADEC D502Ebony
ADEC M102Walnut
ADEC O102Walnut Vein
ADEC O205Mahogany
ADEC M103Sapele Mahogany
ADEC M204Pine
ADEC S106Pine
ADEC S110Fir
ADEC J107Fir
ADEC S208Beech
ADEC B108Cherry
ADEC W109Wenge
ADEC W205Winchester
ADEC D207Gean
ADEC C110Gean
ADEC C212Dark Cherry
ADEC C106Chestnut
ADEC K101

//RAL & structural colours*



*All RAL colours and structural colours as per the offer. The colours may vary slightly from the finished product.



AP01



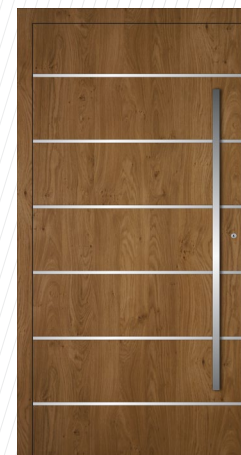
AP02



AP02_P



AP03



AP04



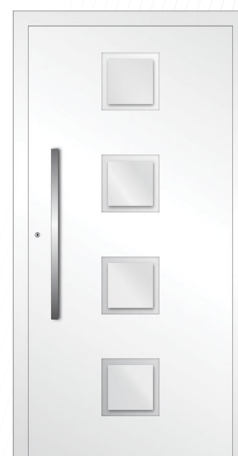
AP05



AP06



AP07



AP08



AP09



AP10



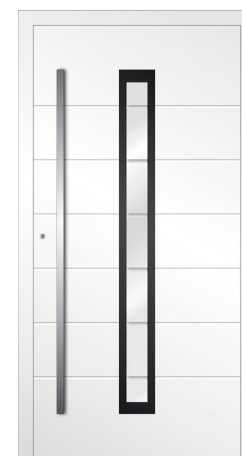
AP11



AP12



AP13



AP14



AP15



AP16



AP17



AP18



AP19



AP20



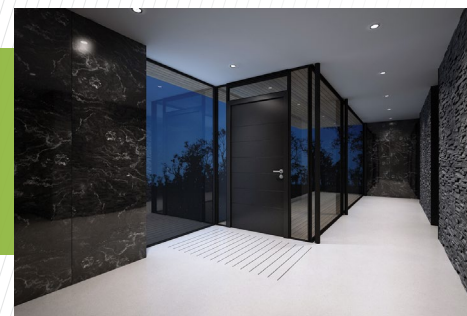
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